

Submittal Sheet BEU Series

Heat Exchanger Steam to Water, Horizontal Orientation Single Wall Construction

Standard Product Features:

- 1. Designed, manufactured, tested and stamped in accordance with the ASME Code, Section VIII, **Division 1, current Edition**
- 2. Pressure vessel quality carbon steel shellside construction
- 3. Pressure vessel quality carbon steel tubesheet construction
- 4. Seamless 90/10 copper nickel tube construction
- 5. Pressure vessel quality carbon steel channel construction
- 6. Teflon baffles with stainless steel tie-rods/spacers
- 7. Spare openings for instrumenation on the shell
- 8. Spare openings for instrumenation on the channel
- 9. Saddles welded to the shell
- 10. Fully controlled and insulated upon request





GPM of Water			
°F To	°F		
PSIG steam to the control valv			
PSIG steam to the control v			

Dimensions (inches)														
Model Number	Α	В	С	D	E	F	G*	H*	۱*	J	К	L	М	Weight
BEU 6-6-482	60.25	9.88	43.25	4.88	3.88	2NPT	8.50	2.75	1¼NPT	2NPT	1¼NPT	36.00	0.75	350
BEU 8-6-482	64.25	11.88	45.25	5.88	4.31	2½NPT	10.75	3.50	1½NPT	3NPT	1½NPT	36.00	0.88	400
BEU 10-6-482	68.25	13.88	47.25	7.25	5.50	3NPT	12.75	4.50	2NPT	4-150	2NPT	36.00	0.88	875
BEU 12-6-602	82.25	15.88	59.25	8.00	7.00	3NPT	15.00	5.50	2NPT	4-150	2NPT	42.00	1.00	1,075
BEU 14-6-602	85.13	15.88	61.25	8.625	7.75	4NPT	16.50	7.00	3NPT	6-150	3NPT	44.00	1.00	1,275
BEU 16-6-602	87.25	15.88	63.25	9.25	9.00	4NPT	19.25	8.50	3NPT	6-150	3NPT	46.00	1.00	1,475
BEU 18-6-722	101.13	15.88	75.25	9.00	11.13	6-150	22.00	10.00	4NPT	8-150	4NPT	54.00	1.13	1,750
BEU 20-6-722	103.13	15.88	77.25	900	13.63	8-150	24.75	11.25	6-150	10-150	4NPT	54.00	1.13	1,975

*four pass configuration

**more sizes available upon request

*** additional nozzle configurations available on request

Optional Materials of Construction								
Shell	Type 316/L Stainless steel							
Channel	Type 316/L Stainless steel							
Tubesheet	ubesheet Type 316/L Stainless steel							
Tubes	Titanium							
	Brass							
	70/30 Copper Nickel							
Baffles	Type 316/L Stainless steel							

Benefits of Howard's Engineering Heat Exchangers:

- 1. Heat exchanger is designed to meet performance criteria and is provided with a thermal guarantee.
- 2. Industrial quality and commercial price.
- 3. Increased system efficiency due to a properly sized heat exchanger.
- 4. Peace of mind knowing that you will be receiving the most highly engineered heat exchanger available.

Specifications:

- 1. Steam to water heat exchanger shall be Howard's Engineering BEU series.
- 2. Steam to water heat exchanger shall be ASME Code Stamped for 150 PSI at 350°F on the shell and channel side and registered with the National Board of Boiler and pressure vessel inspectors.
- 3. Steam to water heat exchanger shell to be made of pressure vessel quality carbon steel, minimum schedule 30/40/STD for the shell thickness.
- 4. Steam to water heat exchanger channel to be made of pressure vessel quality carbon steel.
- 5. Steam to water heat exchanger tubesheet to be made of pressure vessel quality carbon steel.
- 6. Steam to water heat exchanger tubes to be made of seamless 90/10 copper nickel.
- 7. All carbon steel exterior parts to be enameled.
- 8. Installer will assume responsibility for the correct sizing of all control components

** complete construction specifications available upon request.